

***PLASMIC ENERGY UNIT FOR
GASIFICATION OF WASTE AND
ALTERNATIVE FUELS***

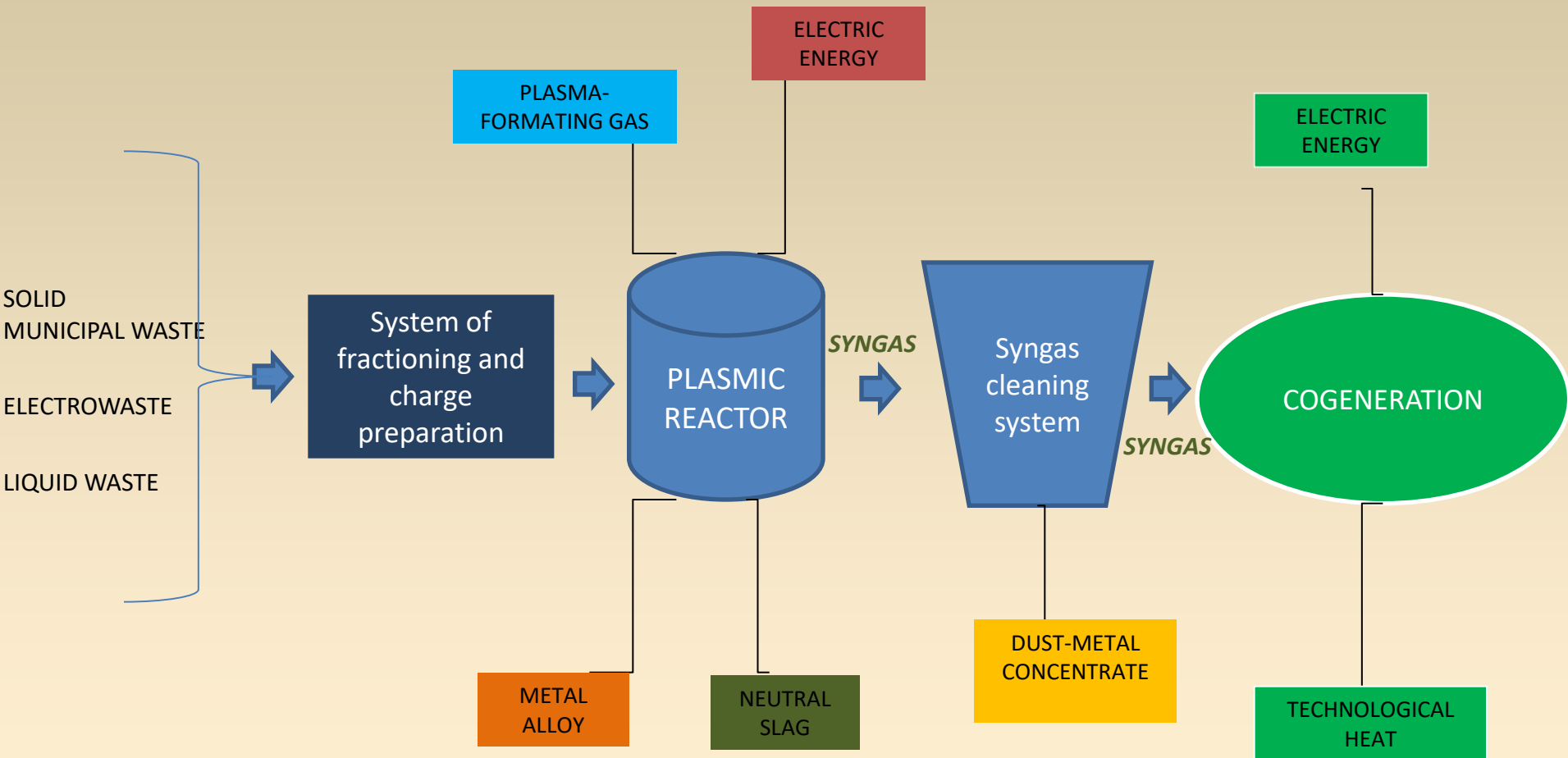
FOREWORD

- Plasmic reactors have been used for more than 10 years
- Big interest with regard to the huge problem of rubbish overflow
- Increasing costs of utilization with traditional methods
- Increase of interest with environment protection problems

WHY PLASMA TECHNOLOGY?

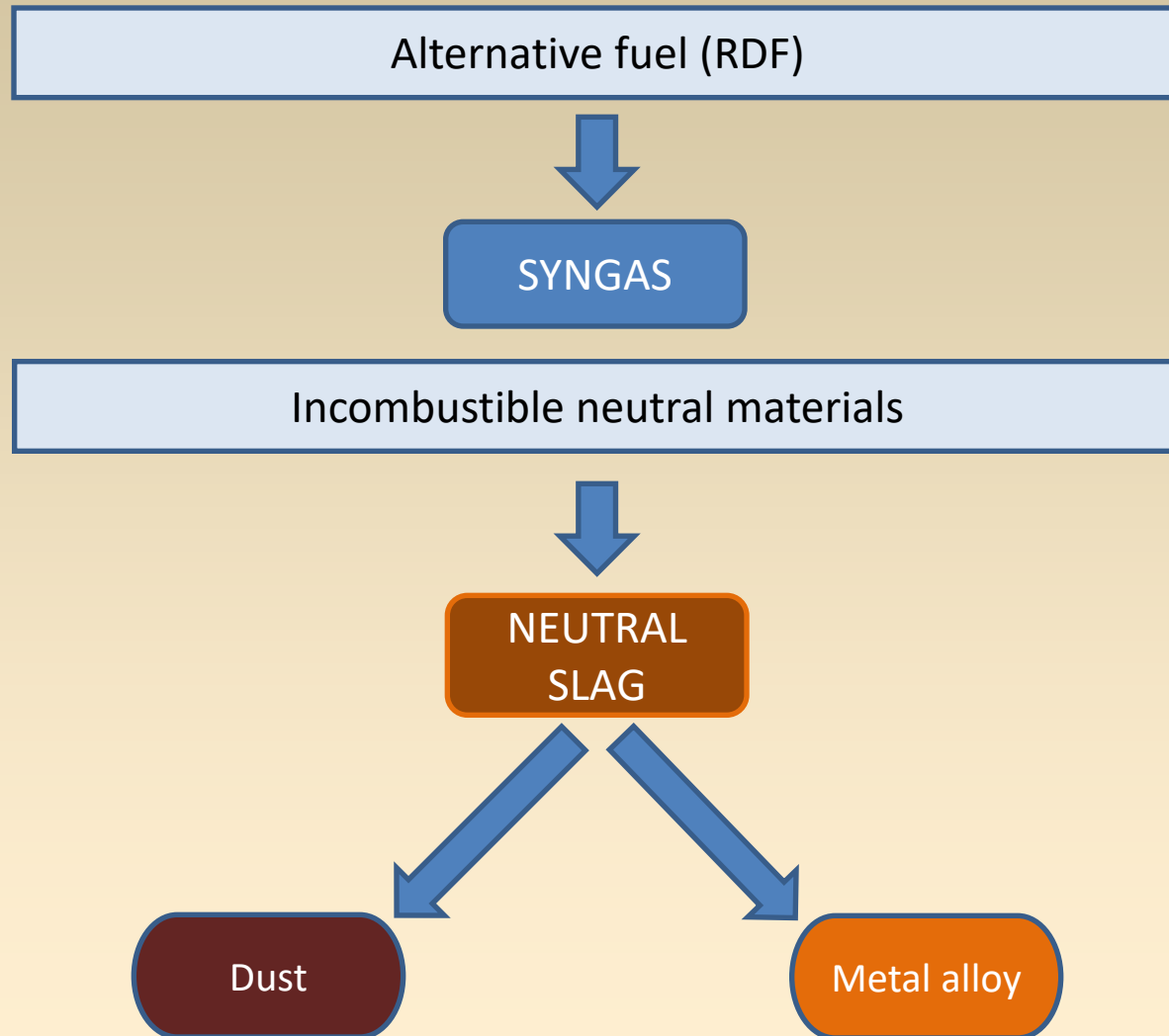
- completely ecological method
- primary materials recovery
- **thermal and electric energy recovery**
- possibility of liquidation of incompliant landfills
- technology of the future
- currently, there is no waste utilization method that would be more effective and so universal

PLASMIC GASSIFICATION



Gasification process algorithm

Syngas production



COMPARISON OF COMBUSTION AND GASIFICATION PROCESSES

COMBUSTION	PLASMIC GASIFICATION
Use of heat energy	Use of energy
Emission of exhaust gases	Synthesis gas
Production of large amount of ash	Dust containing metals
Furnace dust generation	Metal alloy
	Neutral slag
<i>Necessity to store ashes and furnace dust with high contents of heavy metals, dioxins and furans</i>	<i>Process is eco-friendly and does not result in production of solid or liquid waste</i>

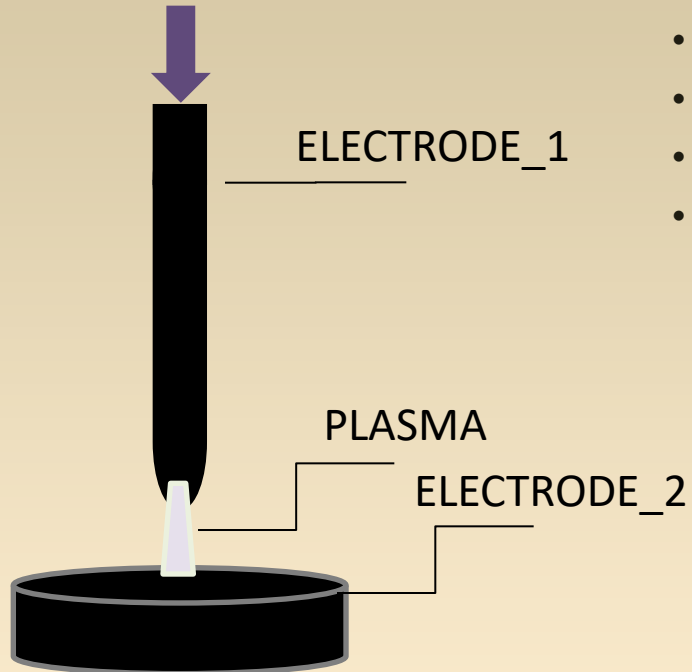
PLASMIC ENERGY UNIT BY SILVERGAS COMPANY VERSUS WASTE

Some of plasma converter possibilities:

- municipal waste neutralization,
 - production of synthesis gas for energetic purposes
 - use of swag for construction purposes
- electro-waste destruction and primary materials recovery
- neutralization of waste sediments from purification plants

OPERATIONAL PRINCIPLE

PLASMA-FORMING GAS



- *plasma formation between electrodes*
- *power stabilization by current and voltage control*
- *arc length proportional to intensity*
- *control of regulation of distances between electrodes*
- *monitoring and control by a computer control system*



MATERIAL BALANCE AFTER COMUNAL WASTE GASIFICATION

SYNGAS COMPOSITION AFTER MUNICIPAL WASTE PROCESSING

COMPOSITION	%
CO	33,47
H ₂	29,09
N ₂	34,43
H ₂ S	0,76
HCL	0,68
CH ₄	1,57

- *1kg of waste with humidity of 20% --- 2m³ of syngas*
- *calorific value 1m³ --- 6,5 MJ*
- *syngas energy from 1kg of waste --- 13 MJ*
- *energy demand for 1kg of waste --- 1,0 kWh*
- *from 1kg of waste --- 1,45 kWe*
--- 3,60 kWc
- *formation of material in form of hyalinized safe material used in construction industry --- 2..8%*

Assumptions:

Reactor's operation 300 days/year for 24 h/day — 7200 h/year

1000t/year — 70 kg/h — 70 kW reactor's power – installation works in SAFINA company

3000t/year — 215 kg/h — 215 kW reactor's power

5000t/year — 350 kg/h — 354 kW reactor's power

PLASMA REACTOR

*Processing and recovery of
valuable materials from electro-
waste*



Reactor's power– 200kW



Capacity– 200kg/h

PLASMA REACTOR



PLASMA REACTOR



Reactor's power– 70kW

Capacity– 70kg/h



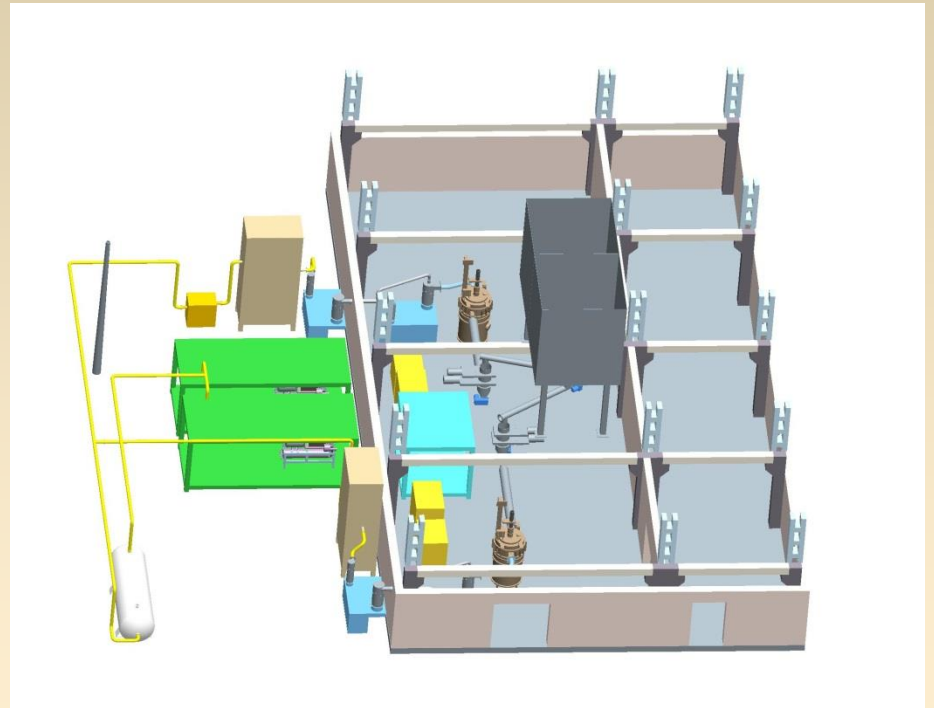
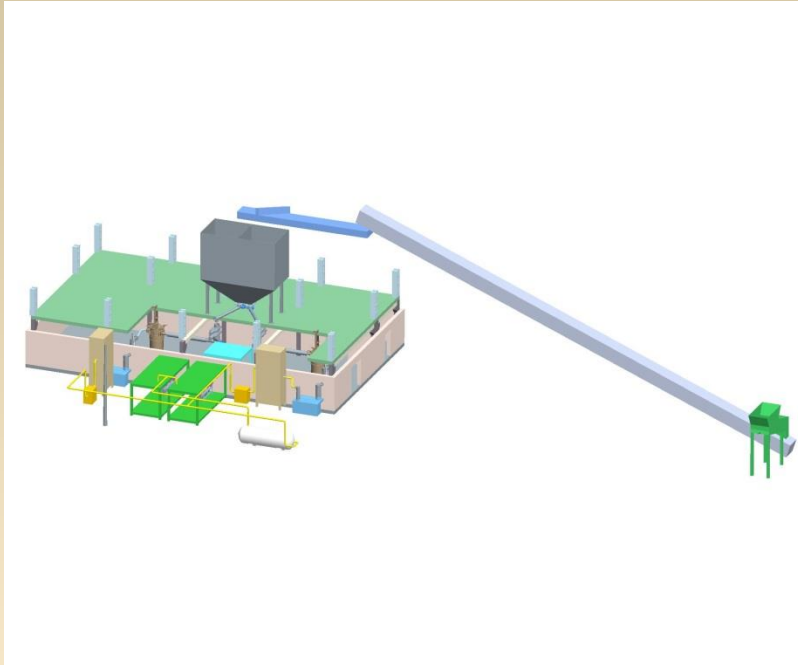
PLASMA REACTOR



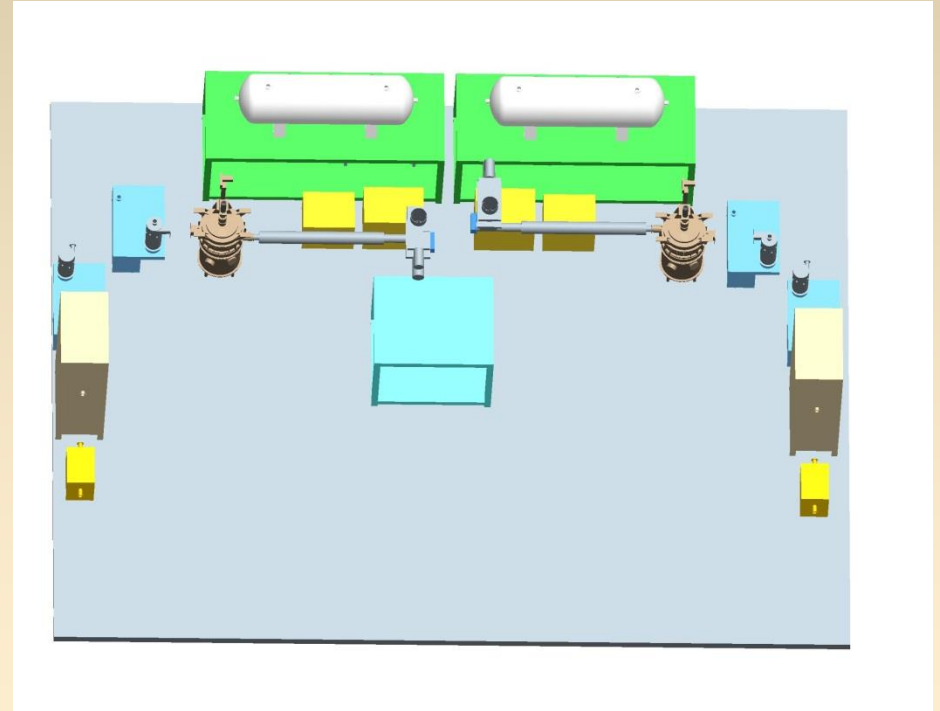
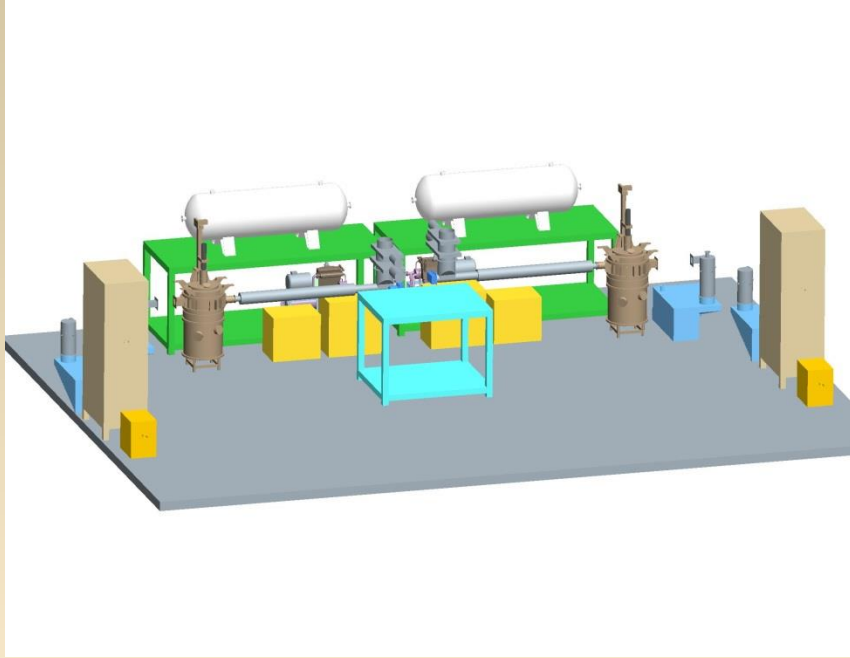
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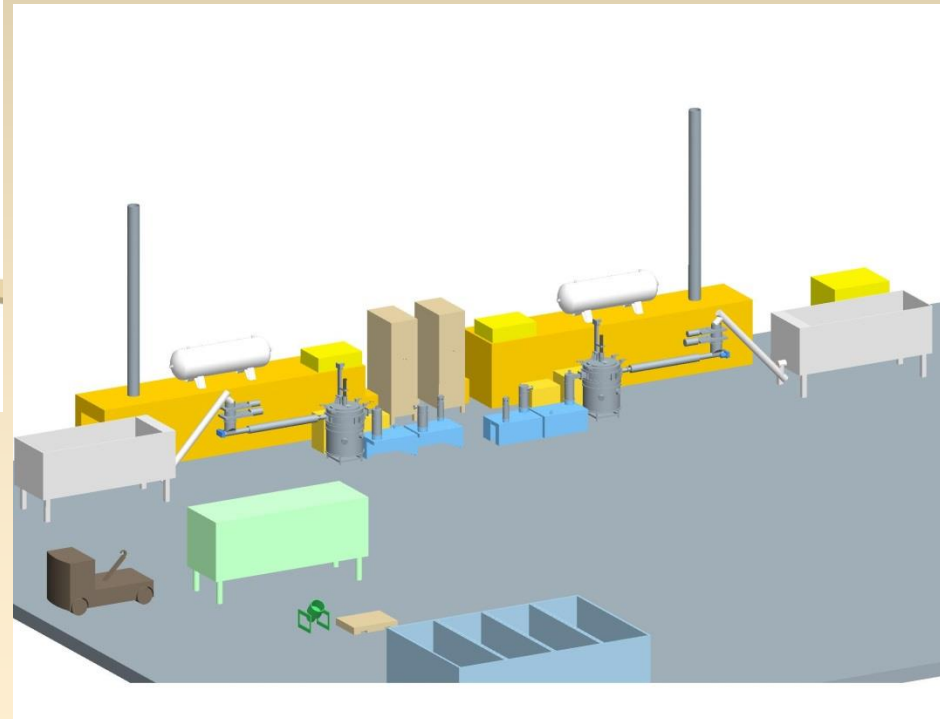
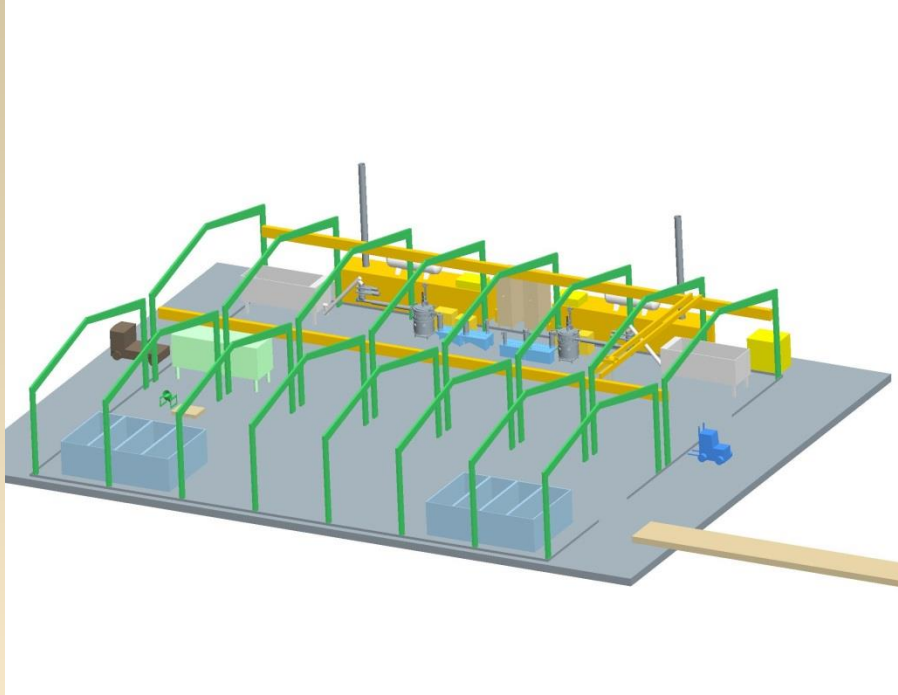
DESIGNED SYSTEM OF PLASMIC ENERGY UNIT /POLAND/



DESIGNED SYSTEM OF PLASMIC ENERGY UNIT /CZECH REPUBLIC/



DESIGNED SYSTEM OF PLASMIC ENERGY UNIT BARDEJOV /SLOVAKIA/



ADVANTAGES OF USE OF PLASMIC ENERGY UNIT

Advantages:

- neutralization of various types of waste
- possibility of selection of plasma-formating gas (N_2 , Ar, He)
- easiness of waste delivery to decomposition zone
- simple control of process parameters
- high degree of automation
- low costs of workforce and maintenance
- completely wasteless process

*THANK YOU FOR YOUR ATTENTION
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